

Garant

**Shrink-fit chuck Form ADB with cooling channel bore, BT 50 A = 100,
Clamping \varnothing D1: 25mm**


Order data

Order number	303437 25
GTIN	4067263014461
Item class	31A

Description
Version:

- **Integral tool length adjustment, range 10 mm (from \varnothing 6).**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**

Application:

For clamping tools with parallel shank to h6 tolerance.

Standard:

Ähnlich E-DIN 69882-8, Form G.

Optional extras:

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

Technical description

Overhang dimension A	100 mm
External \varnothing D	53 mm
Clamping \varnothing D ₁	25 mm
\varnothing D ₂	44 mm
Adapter	BT 50 A = 100
Arbor standard	JIS B6339

Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck